



For use with Genuine Plas-Ties' Twist Tie Machines

PRODUCT DESCRIPTION:

Plastic/Paper laminated single 27-gauge wire tie, 5/32" wide with wire centered.

TIE RIBBON RAW MATERIAL SPECIFICATIONS:

PAPER – Kraft, nominal basis weight of 30 lb/reams, printed as required.

WIRE – 27 gauge (.0173 ± .0015 in dia.) Soft annealed carbon steel.

PLASTIC – Virgin polyethylene pigmented to match designated color standard.

TIE RIBBON DIMENSIONAL SPECIFICATIONS:

WIDTH .156 ± .010

WING THICKNESS .005 ± .001

WIRE LOCATION Centered ± .030

APPEARANCE:

Uniform in color with no discoloration. The tie surface is to be smooth except where necessary to conform to the wire. The tie shall have no kinks, twists, or tears, which would interfere with performance on customer's machines or detract from finished package appearance.

CONSTRUCTION:

Construction to consist of plastic/paper lamination. Lamination bond will be of such strength that plastic/paper tear will result before de-lamination of plastic/paper surface occurs.

SPOOL WIND:

The traverse rate shall be fast enough to prevent tie tangling. The spooled tie shall have sufficient traverse and proper edge build so that no over winds (or other problems) occur which present steady payout from the spool.

STANDARD COLORS:

Red, Blue, Green, Yellow, White, Orange, Black, Brown

PACKAGING:

5 Spools Per Case

32 cases/pallet (total 160 spools)

17 lbs per case



Applications:

- : Bakery Products
- : Bulk Packaging
- : Snack Foods
- : Plastic/Paper/Disposables
- : Poultry & Meats
- : Wire/Cable/Hardware

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